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Twisted van der Waals (vdW) heterostructures offer a unique platform for engineering the efficient Josephson coupling between cuprate thin crystals harboring the nodal superconducting order parameter. Preparing vdW heterostructures-based Josephson junction comprising stacked cuprates requires maintaining an ordered interface with preserved surface superconductivity. Here, we report the preparation of the Josephson junction out of the stacked Bi₂Sr₂CuCa₂O_{8+d} crystals using the cryogenic dry transfer technique and encapsulating the junction with an insulating layer, that protects the interface during the electrical contacts evaporation at the 1×10^{-6} mbar base pressure. We find that the Josephson critical current I_c has a maximum at low twist angles, comparable to that of the bulk intrinsic Josephson junctions, and is reduced by two orders of magnitude at twist angles close to 45°. The reduction of I_c occurs due to a mismatch between superconducting *d*-wave order parameters, which suppresses the direct Cooper pair tunneling.

I. INTRODUCTION

Twisted van der Waals (vdW) heterostructures comprising $Bi_2Sr_2CuCa_2O_{8+d}$ (BSCCO) thin crystals that host interface superconductivity [1, 2] hold high technological potential as an adaptable platform for Josephson junctions (JJs) with controllable properties. At the same time, study of twisted vdWs posits a fundamental appeal of revealing an interplay between superconducting order parameter (SOP) symmetries in the vdW layers [3, 4].

The BSCCO offers an ideal platform for realizing vdW heterostructures as it intrinsically forms a stack of JJs along its crystallographic *c*-axis, made up of superconducting CuO₂ bilayers sandwiched between insulating [SrO-BiO] bilayers [5]. Cleaving the BSCCO between the BiO planes can form atomically thin crystals with a superconducting transition temperature as high as that of bulk [6-8], holding the *d*-wave superconducting gap [9, 10]. Because of the nodal gap in the *d*-wave SOP [11, 12], the Josephson tunneling across the twisted BSCCO junctions is expected to be suppressed at certain angles. Nevertheless, past experiments on the twisted BSCCO junctions did not detect any angular dependence of the Josephson critical current [13-15]. This can be understood as a result of the high-temperature annealing in oxygen, which was supposed to restore surface superconductivity but also induces undesired structural distortions at the junction. At the same time, the strong angular dependence of the critical current compatible with the *d*-wave pairing symmetry has been reported on the micron-thick whisker BSCCO junctions [16]. The *d*-wave nature of the SOP has been also demonstrated in the grain boundary (GB)-based cuprate JJs and superconducting quantum interference devices fabricated via the bicrystal and tricrystal techniques [17–20]. The symmetry of the SOP was easy to observe in the GB junctions due to the longer coherence length in-plane than along the *c*-axis. Yet, the GBJJs have inevitable multifaceted interfaces in all three dimensions that creates additional complexity in controlling Josephson coupling [21].

On the other hand, the BSCCO out-of-plane coherence length $<0.1 \,\mathrm{nm} \, [22]$, the high mobility oxygen dopants above 200 K [23, 24], and the chemical reactivity of the oxygens under an ambient atmosphere in the thin BSCCO crystals [25, 26] hinder the realization of vertical heterostructures with coherent interfaces free of detrimental disorder. An innovative cryogenic stacking technique in an inert atmosphere has recently enabled the atomically flat interface between twisted BSCCO crystals with preserved interfacial superconductivity [27, 28]. In the resulting JJs, the critical current exhibited a strong angular dependence compatible with the *d*-wave SOP and an unusual non-monotonic temperature behavior due to the unconventional sign change of the nodal superconducting gap [29, 30]. Around 45° where the *d*-wave SOP of the two crystals are maximally mismatched, the remaining superconducting coherence was ascribed to the

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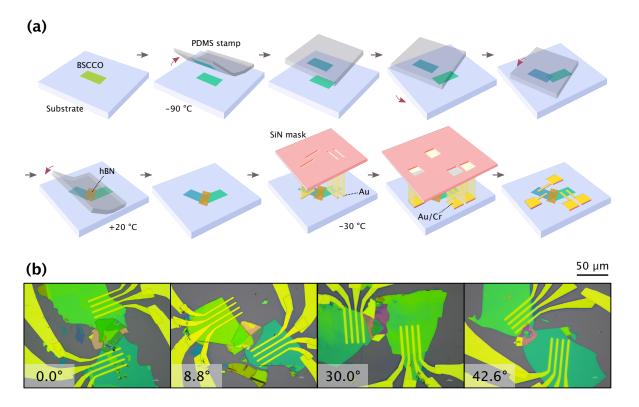


FIG. 1. (a) Schematics of the twisted JJs fabrication process. (b) Optical micrographs of devices for JJs twisted at four different angles. The twist angle is specified on the bottom left of each subfigure.

presence of a finite second harmonics in the Josephson current-phase relation [29, 30] associated with cotunneling of Cooper pairs across the junction. This was done through the observation of fractional Shapiro steps and the analysis of the Fraunhofer patterns [27]. Time-Reversal Symmetry broken phases in twisted bilayers of cuprate high-temperature superconductors [29–34] have been theoretically proposed, potentially leading to chiral Majorana modes [35, 36].

Here, we build several JJs with different twist angles using the recently established dry and cryogenic stacking technique. We encapsulate the junction region with an insulating crystal in order to block the detrimental effects of disorder throughout the device fabrication [37], especially during the evaporation of electrical contacts in a chamber with the base pressure of 1×10^{-6} mbar. Under this vacuum condition, the reactivity of water molecules is still too high and an additional encapsulating layer is essential to preserve a pristine interface between the thin BSCCO crystals. By doing so, we also extend the life of the device for several days.

II. FABRICATION OF HIGH-QUALITY JOSEPHSON JUNCTIONS

We fabricate seven JJs devices consisting of two BSCCO crystals with a controlled twist angle via the cryogenic stacking technique in a glove box filled with argon. The twist angle θ ranges below 45°: two samples have $\theta = 0^{\circ}$, two samples have twist angle close to 45° $(42.6^{\circ} \text{ and } 43.2^{\circ})$ and three samples are twisted at intermediate angles ($\theta = 8.8^{\circ}, 21.5^{\circ}, \text{and } 30.0^{\circ}$). The key steps of the JJ fabrication are sketched in Fig. 1(a), and the details of the technique are presented in Ref. [27]. First, an optimally doped BSCCO flake is mechanically exfoliated using scotch tape on SiO_2/Si , previously treated with oxygen plasma to enhance the vdW forces between the crystal and the substrate [25]. Next, the BSCCO flake is placed on a liquid nitrogen-cooled stage and cleaved into two pieces using a polydimethylsiloxane (PDMS) stamp at -90 °C. At this low temperature, the oxygen atoms in the BiO planes are frozen and no interfacial structural reconstruction occurs [38]. The substrate is then quickly rotated to the desired angle and the flake on the PDMS is stacked on top of the other one. Less than 60 seconds elapse between the cleavage of the starting crystal and the assembly of the two parts. The stack is then warmed up to room temperature and realesed onto the substrate by gently lifting up the PDMS stamp. Immediately afterward, we encapsulate the interface region with the hexagonal boron nitride thick layer via the PDMS transfer technique process in order to prevent degradation at the junction resulting from chemical reactions with water or oxygen escape. Finally, electrical contacts are defined via stencil masks [8] and deposited at -30 °C in two steps in the evaporation chamber directly connected to the glovebox. Gold contacts are first established on the BSCCO

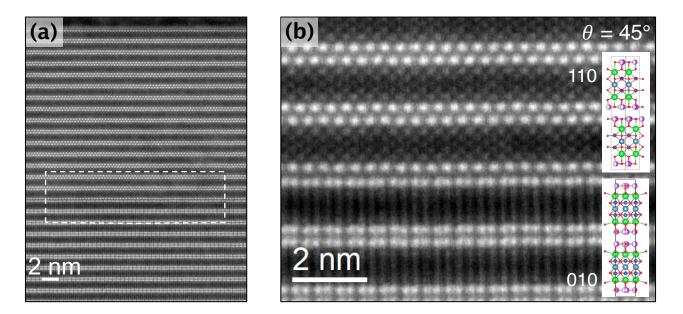


FIG. 2. (a) High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) image of a twist BSCCO junction at 45° displaying the junction's cross section between top and bottom crystals along *c*-axis. The brightest spots are identified with Bi atoms. (b) STEM image at higher magnification recorded across the interface within the dashed rectangle in (a). Inset: Illustration of crystalline order for both crystals in the heterostructure.

flake, whereas the gold contacting pads are subsequently deposited with the chromium adhesion layer. This two steps evaporation aims at avoiding the deposition of the Cr directly onto the flakes since Cr oxidizes by ripping off oxygen molecules from the BSCCO. This undesired chemical reaction would lead to an insulating behavior of the region underlying the contact layer, strongly degrading the superconducting properties of the entire device [39]. Using this protocol, we obtain the high-quality electrical contact with the areal resistance smaller than $50 \,\mathrm{k}\Omega\mu\mathrm{m}^2$, an order of magnitude lower than the contact resistance resulting from a single evaporation (Au/Cr) on BSCCO under our conditions. Figure 1(b) displays four representative twisted-JJs devices investigated in this study. All the flakes show a similar optical color contrast which corresponds to the thickness range of 30-60 nm. According to our experience and under our experimental conditions, below this thickness the JJ is of lower electronic quality or not entirely superconducting, possibly due to the lower robustness of each flake and due to the high spatial atomic modulation in thin crystals that affects the flatness of the interface.

To demonstrate the sharpness of our twisted interfaces at atomic resolution, we perform cross-sectional high-annular dark-field scanning transmission electron microscopy in an extra heterostructure twisted at 45°. Bright spots in Fig. 2 correspond to electron scattering on atomic columns, the brightest of which are Bi that terminate each vdW layer and are the ones fully resolved. The crystalline order of each crystal is clearly preserved at the interface.

Figure 3(a) shows the electrical resistance across each

of the seven junctions, measured injecting 1 µA-current in the four-terminal geometry as a function of temperature T. The temperature dependence of each resistance exhibits a linear behavior in the normal state, consistent with the optimally doped $Bi_2Sr_2CuCa_2O_{8+d}$ [6]. The R(T) of the JJs devices is followed by the clear single superconducting (SC) transition occurring at the temperature slightly lower than the bulk critical temperature of 91 K [40], indicating nearly optimal oxygen doping even at the junction interface. The devices investigated in this study have an onset superconducting critical temperature T_c between 74 K and 88 K with the average value of $\overline{T}_c = 83 \,\mathrm{K}$ [inset of 3(a)]. Through this study, T_c refers indeed to the highest temperature at which the electrical resistance measured across the junction remains zero. We observe no correlation between $T_{\rm c}$ and the twist angle. We ascribe instead the variability of $T_{\rm c}$ to a different, albeit reduced, oxygen loss at the cleaved surface during the exfoliations, as far as the flakes are thick enough to guarantee a flat interface that allows coherent tunneling of Cooper pairs through the junction.

The sharp SC transition across the JJs is also visible in the *I-V* characteristics [Fig. 3(b)] of a representative JJ with $\theta = 43.2^{\circ}$, confirming significant switching at the interface. As we sweep the electrical current from a large negative value, the junction voltage V first retraps to the SC state (V = 0) and then jumps to the resistive state at the critical current I_c . The switching voltage at 10 K is $V_S = 8.5 \text{ mV}$. At low temperatures, the *I*-V curve of the JJ exhibits the large hysteresis in the bias current sweep, directly associable to the dielectric nature of the tunnel barrier with the high capacitance in

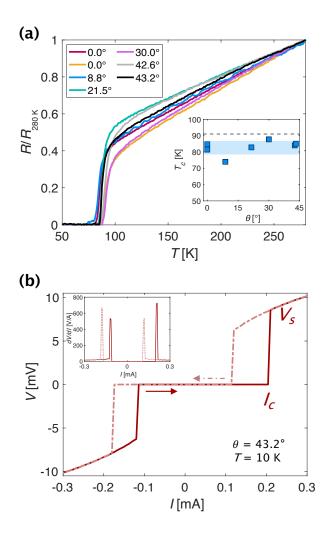


FIG. 3. (a) Temperature-dependent electrical resistance normalized at 280 K obtained through the interface of seven twisted BSCCO junctions. Inset of (a): Angle dependence of superconducting critical temperature T_c of corresponding the corresponding JJs. The blue-shaded area is around the mean value of the critical temperatures and its width is two times the standard deviation. The black dashed line indicates the T_c of an optimally doped bulk BSCCO crystal. (b) Currentvoltage (*I-V*) characteristics of a 43.2°-twisted JJ measured by sweeping the current in both directions (arrows) at 10 K.

the underdamped regime [41]. By reversing the current polarity, we obtain the I-V characteristic mirrored along the I = 0 axis. For better visualization, we calculate the numerical derivative of the resistance dV/dI across the corresponding JJ, shown in the inset of Fig. 3(b).

III. RESULTS & DISCUSSION

We investigate the pairing symmetry of the Cooper pairs in the twisted BSCCO JJs by measuring the I-Vcharacteristics and the dynamic resistance dV/dI across the interface for several twisted JJs. We sweep a dc bias from a negative to positive value while superimposing a tiny alternating current of 1 µA amplitude with the frequency of 15 Hz, and measure simultaneously the dc and ac voltages across each junction. To compare the transport data of all the JJs, we normalize the bias current as $IR_{\rm N}$ where $R_{\rm N}$ is the junction resistance in the normal state, estimated as the slope of the I-V curve in the linear region. Since both I_c and R_N^{-1} scale linearly with the junction area, their product is independent on it. Figure 4(a) illustrates the normalized differential resistance $\frac{dV}{dI}/R_{\rm N}$ as a function of $IR_{\rm N}$ and temperature T for four representative twisted JJs. The similar data for all the 7 JJs are included in Fig. S2 in the Supplementary Information (SI). The main feature that can be deduced from the color plots is that $I_{\rm c}R_{\rm N}$, at which the inner peaks of each dV/dI appear, sensitively decreases at twist angles close to 45°. For the two JJs with $\theta = 0^{\circ}$, the critical currents normalized by the corresponding junction area are $j_{\rm c} = 0.9 \, \text{kA/cm}^2$ and $j_{\rm c} = 1.0 \, \text{kA/cm}^2$ at 10 K [37], comparable to $j_{\rm c}$ of intrinsic junction in BSCCO crystals, which ranges at that temperature from $0.17 \,\mathrm{kA/cm^2}$ to $1.7 \,\mathrm{kA/cm^2}$, depending on the number of junctions along the *c*-axis [42]. Differently from BSCCO JJs investigated in previous studies [27, 28], the dV/dI at $\theta = 0^{\circ}$ in Fig 4(a) does not show hysteresis, suggesting a barrier with low capacitance. On the other hand, some of the JJs with a finite twist angle show an asymmetric dV/dI with respect to $IR_{\rm N} = 0$, displaying a difference in amplitude between the critical current and the retrapping current, appearing in the underdamped region, see Fig. S2 in the SI. The amount of damping is generally insensitive to the angle but it depends on the dielectric nature of the junction's capacitance. Nevertheless, we observe no correlations, for instance, between the tunneling property (damping regime) and the time between cleaving and stacking the flakes to create the interface, which is comparable for all devices and in all the cases below 60 s. Two other important features are visible in the set of the dV/dI color maps. In the twisted JJs with $\theta > 20^{\circ}$, the $I_{\rm c}R_{\rm N}$ has a nonmonotonic temperature dependence: it increases above 40 K, before dropping close to $T_{\rm c}$. This behavior can be related to the extrinsic mechanisms active at higher temperatures and/or to the intrinsic competition between the supercurrent contributions from nodal and anti-nodal regions of the Fermi surface driven by tunnel directionality [43]. In the hightemperature regime, the tunneling becomes less coherent at the two contributions that have different magnitudes [30], resulting in a higher net I_c . Secondly, additional peaks in all dV/dI appear at bias exceeding the critical current, which can be associated either with the multiparticle tunneling [44], such as phonon-assisted tunneling process [45], or to weakened intrinsic JJs at the surface layers [46].

Figure 4(b) displays the angular dependence of $I_c R_N$ at two representative temperatures 5 K and 30 K. We notice that $I_c R_N$ follows a $\cos 2\theta$ dependence, which is the expected behavior of the critical current for tunneling

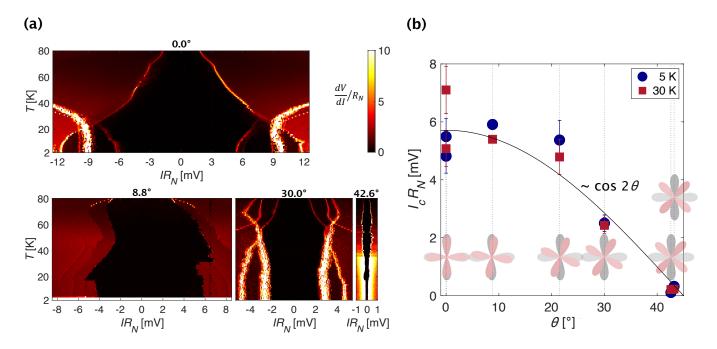


FIG. 4. (a) Normalized differential resistance $[dV/dI]/R_N$ as a function of IR_N and temperature T from 2 to 80 K of four representative twisted JJs shown in Fig 1(b). The twist angle is displayed on top of each color plot. The current is swept from large negative to positive bias. (b) Angular dependence of I_cR_N at 5 K and 30 K. The solid line follows the cos 2θ curve, which is the angular dependence of the critical current in the first-order approximation for d-wave SOP. The error bars shows the uncertainty on the value of R_N , extracted as the slope of V(I) in the linear regime before switching the intrinsic junctions of the Bi₂Sr₂CuCa₂O_{8+d} crystals (low bias). In correspondence with each marker, a schematic diagram of the d-wave wavefunctions of the crystals, twisted at the corresponding angle, is presented.

between the *d*-wave superconductors in the first order approximation. The values of $I_c R_N$ in the two JJs with a tilt angle close to 45° are about two orders of magnitude lower than that in the slightly twisted JJs. The critical current is significantly reduced in these two JJs due to the nearly maximum mismatch between the *d*-wave SOPs of the two crystals, but it still remains finite. This feature occurs, on one hand, since the tilt angle is not exactly 45°, but, on the other hand, even if it were, $I_c R_N$ should not completely vanish due to the nonzero contribution of the second harmonic component (at 45°) to the total critical current [29].

Despite the different temperature profiles of $I_{\rm c}$ in the seven devices, the $\cos 2\theta$ behavior of the angular dependence in $I_{\rm c}R_{\rm N}$ remains almost unchanged up to 80 K. For $\theta = 0^{\circ}$, $I_{\rm c}R_{\rm N}$ is around $6\,{\rm mV}$ at 10 K, much smaller than the switching voltage amplitude of $V_{\rm S} = 16 \,\mathrm{mV}$ in the *I-V* curve at the same temperature (not shown), which corresponds to the superconducting gap value in the ideal tunnel junctions [41]. This difference arises from the partial incoherent tunneling that does contribute to the conductivity ($\propto R_{\rm N}^{-1}$), but does not affect the $I_{\rm c}$ of a *d*-wave superconductor. As can be seen from the comparison between the switching voltage in Figs. 3(b) and the magnitude of $I_c R_N$ in Fig. 4(b), this discrepancy ($V_S \neq I_c R_N$) becomes huge for $\theta = 43.2^{\circ}$, since the $R_{\rm N}$ is not really dominated by the twist (especially the incoherent part), but $I_{\rm c}$ depends crucially on the symmetry of the Cooper

pair wavefunction and direct Cooper-pair tunneling is expected to be strongly suppressed at 45°.

IV. CONCLUSIONS

In summary, we adopt the cryogenic, solvent-free stacking technique to realise interfaces protected with an insulating hBN flake. We investigate the anisotropic SOP of BSCCO by studying the angular dependence of the critical current in the twisted JJs. The superconducting transition of the twisted BSCCO junctions is shown to be very sharp as demonstrated by the temperature dependence of the resistance and the current-voltage characteristics, and occurs at the temperature comparable to the bulk value of T_c . We find that the critical current density in the 0°-JJ is similar to that of the intrinsic JJs and drops by two orders of magnitude when the twist angle approaches 45° , demonstrating the *d*-wave superconducting order parameters.

Data availability The data that support the findings of this study are available from the corresponding author upon reasonable request.

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Brosco for illuminating and fruitful discussions.

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Declaration of Interest All authors declare no conflict of interest.

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